B18495 Water Valve Conversion Kit Instructions:

Our conversion water valve eliminates the old one that attaches to the heater core. The old style valve was problematic and hard to service.

- 1. Remove the old valve and old seal
- 2. Install the new neoprene seal and our new pipe to the heater core where the old valve was
- 3. Install the heater core to the case
- 4. Remove the cable that attaches to the temperature control lever of the heater control assembly
- Attach the new cable to the lever and run it through the firewall (usually there is a wiring hole somewhere close to where the heater core pipes come through)
- 6. Install the new water valve to the supply hose going to the heater core (from the water pump). Install the valve to the hose where the cable ends, minus an inch or so from the firewall
- 7. Attach the cable to the valve
- Make sure you add a 50/50 mix of antifreeze/water to the system, and a new radiator cap
- 9. You are done!